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8	ILLINOIS ENVIRONMENTAL PROTECTION
9	AGENCY CONSTRUCTION PERMIT HEARING, TAKEN AT
10	400 SILVERSPOON AVENUE, GRANVILLE, ILLINOIS,
11	ON AUGUST 1ST, 2006, AT 7:00 P.M., BEFORE
12	CINDY M. SCRIBNER, CSR-RPR.
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21	
22	
23	Launius Reporting Service
	radiiing weborcilla pervice

1	MR. MESSINA: Good evening,
2	everyone, let's get started here. My name is
3	Alec Messina, and I'm the hearing officer for
4	the hearing tonight. And I'd like to first
5	start off by thanking everyone for coming out.
6	We have several employees here from the
7	Illinois Environmental Protection Agency, I'll
8	introduce them in just a moment. I'd also
9	like to note and I'm looking around I
10	wanted to note that Senator Dahl (phonetic) is
11	here this evening. So thank you very much for
12	being here. We also have some folks I'll
13	introduce them let them introduce
14	themselves momentarily from Marquis Energy.
15	First, let me start by noting that
16	this hearing is held by the Illinois EPA for
17	the purpose of accepting comments on Marquis
18	Energy's application to obtain construction
19	permit to construct an ethanol plant in
20	Hennepin. Marquis Energy is required to
21	obtain a construction permit before beginning
22	construction in the source of air emissions.
23	A verbatim record of this hearing Launius Reporting Service

1	tonight is being taken by the court reporter
2	to my left, so I ask that everyone speak up so
3	their comments can be taken down accurately
4	and probably slowly, too, which I haven't been
5	doing yet. Also, please try and keep any
6	side conversations or other noise to a minimum
7	so that we can easily transcribe the hearing.
8	I appreciate that.
9	Many of you have seen already that
10	we have registration cards at the table
11	outside. Most of you have, but I ask that you
12	please fill them out for a couple of reasons.
13	First, if you would like to make any comments
14	tonight, the cards allow us to ensure that
15	everyone gets an opportunity tonight to
16	comment who wants one. And I have those that
17	are interested in commenting here.
18	Can I have a quick show of hands of
19	those people who think they might be
20	interested in making comments so I can get an
21	idea? Looks like it's pretty close to the
22	number of cards that I have. So I just wanted
23	to make sure. Launius Reporting Service

1	The second reason for filling out
2	the cards is that it will help the Illinois
3	EPA in sending a response to those comments
4	that the agency receives after the comment
5	period closes. Everyone who has filled out a
6	card tonight will get a copy of the agency's
7	response to the comments that we have tonight,
8	the comments we receive over the next 30 days.
9	There is just a couple of quick
10	ground rules tonight, so I want to touch on
11	those. First, when you're ready to make a
12	comment, just I'll call off your name, first
13	of all, and then I'll run the microphone out
14	to you, a little Phil Donahue tonight. When
15	you are speaking, please state your name and
16	if you're here on behalf of a particular
17	group, please give the group's name, also.
18	Second, any questions or comments
19	you may have need to be relevant to the
20	subject of this hearing. And tonight's
21	subject is the appropriateness of the terms
22	and conditions of the draft construction
23	permit which copies are out also with the Launius Reporting Service

registration cards.

1

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2
                   Also, it's a little difficult for
 3
        me to speak in a large group of people, so I'd
 4
        also ask for those people who are situated as
 5
        I am that let's try and show some respect for
 6
        anyone who speaks tonight and let them have an
 7
        opportunity to be heard.
                   A few moments ago I mentioned that
 8
 9
        we have a comment period here. For those of
        you unfamiliar with the EPA's permit hearing
10
11
        process, that means that after the hearing
12
        tonight ends, after it adjourns, the record
13
        will remain open for 30 days or until August
        31st, 2006. The Illinois EPA will continue
14
15
        to accept written comments, documents and data
16
        until that date as long as they are postmarked
        by August 31st. Therefore, if you decide not
17
        to make a comment this evening or wish to
18
        submit additional information or comment after
19
20
        tonight, you may do so by sending them to me.
        And, again, that's Alec Messina, Hearing
21
        Officer, Illinois EPA, and our address is 1021
22
        North Grand Avenue East, P.O. Box 19276,
23
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1	Springileia, Illinois, 62/94-92/6. And
2	written comments do not need to be notarized.
3	Okay. I'm starting to run out of
4	steam here tonight, so let me introduce the
5	other Illinois EPA staff that are here this
6	evening. To my left is the permit analyst for
7	this particular permit, Minesh Patel. I don't
8	think that he's come in, but the gentleman
9	that most of you saw out front, Brad Frost, is
10	with our office of community relations. And
11	John Crowlack is lurking, just walking down
12	the side here as well. There are also, as I
13	said in the beginning, representatives from
14	Marquis Energy. Before I hand them the mic
15	and let them introduce themselves and
16	they're not shaking their heads no I just
17	want to note that they're not required to
18	respond to any comments tonight. We'll give
19	them an opportunity tonight if they'd like,
20	but certainly that's not required.
21	Would you like to make any
22	introductions?
23	MR. MARQUIS: Yeah. Welcome Launius Reporting Service

```
1
        everyone. And I'd like to introduce our staff
 2
        here tonight. First of all, I'm Mark Marquis,
 3
        and I'm with Marquis Energy. My partner,
        Dennis Strohmburg, is the CFO of Marquis
 4
 5
        Energy; Lester Smith is the construction
 6
        manager and eventually the plant
 7
        superintendent; Jeff Peterson the grain
        manager with Marquis Grain, Incorporated,
 8
 9
        would be the primary grain buyer for the
        ethanol plant; and Don Rethal, our local
10
11
        counsel.
12
                   I'd like to say just a couple
        words, if I might, just about the plant. It
13
        will be a hundred million gallon plant. We're
14
15
        very excited to bring this development to the
16
        community and all the economic benefits that
        come with a plant of this size. There will be
17
18
        a significant benefit with the 50 full-time
        employee positions at the plant. And, of
19
20
        course, the benefits of a new construction in
        an area like this will continue to snowball
21
22
        for years to come as those 50 people spend
23
        their money back into the community.
               Launius Reporting Service
```

1	In addition, there will be a
2	significant benefit to the corn growers in the
3	area. Studies of the ethanol basis impact of
4	our area show that there will be from two to
5	20 cent premium pay for corn, may average as
6	much as six or seven or eight cents per
7	bushel, not to mention the cumulative effect
8	of all the ethanol plants of what they're
9	going to bring to the corn market which may
10	end up stimulating the corn market up to 50
11	cents to a dollar in the next few years.
12	So we do see this plant as having
13	very many benefits for a number of people
14	throughout the community. And I think when we
15	evaluate the minimal risks with a minor source
16	emitter of emissions versus the benefits to
17	those of us locally as well as our nation in
18	reducing our dependance on foreign oil,
19	there's a number of key benefits. And so with
20	that, I'm going to turn it back to the EPA
21	folks. And Bill Roddy, Bill is here with ICM.
22	And Bill prepared our application for the air
23	quality permit and is an expert in this field, Launius Reporting Service

1

21

22

23

and he'll handle any questions that need to

```
come from our side.
 2
 3
                   MR. MESSINA: Thank you very much.
 4
       Okay. I'm going to hand things over to Minesh
 5
        here to provide a brief overview of the
 6
        permit, and then after he's done we'll open up
 7
        the floor to questions and comments. Do you
        have any questions before we get started?
 8
 9
        Great.
                Thank you.
                   MR. PATEL: Good evening, ladies
10
        and gentlemen. My name is Minesh Patel, I am
11
12
        a permit engineer with the Bureau of Air. I
13
        will be giving you a brief description of the
14
        proposed ethanol plant.
15
                   Marquis Energy, LLC, has requested
16
        a construction permit for a dry mill ethanol
        plant in Hennepin. The principal products
17
       produced at the ethanol plant are fuel ethanol
18
        and distiller grains. The proposed plant
19
20
        would have a capacity of producing 110 million
```

gallons of denatured ethanol per year.

a grain elevator where grain is received and Launius Reporting Service

The proposed ethanol plant includes

1	stored. The stored grain is cleaned and
2	conveyed to hammermill to produce fine powder.
3	The emissions from this operations are
4	controlled by the filters, also known as
5	baghouses.
6	The ground grain produced in
7	hammermilling is mixed with water, heat and
8	enzymes to produce fine slurry. The starch in
9	fine slurry is converted to the sugars by
10	adding more enzymes to produce mash for
11	fermentation. Yeast is added to the mash in
12	the fermenters to produce ethanol rich beer
13	and CO2 gas. The CO2 rich gas stream is sent
14	to fermentation scrubber to remove organic
15	material. The wastewater from the scrubber is
16	sent back to the process. VOM emissions from
17	the mash preparation area are vented to the
18	thermal oxidizers.
19	In distillation process, the solid
20	and ethanol containing water are separated
21	from the ethanol rich beer produced in the
22	fermentation tank. The ethanol recovered in
23	the distillation process is sent to the Launius Reporting Service

1 storage area where denaturant is added to the

2	ethanol prior to sending out to customers.
3	VOM emissions from certain distillation units
4	are vented to the thermal oxidizer. Emissions
5	from ethanol loadout operation are controlled
6	by the loadout flares.
7	The solid from distillation system,
8	also known as stillage, is sent to dewatering
9	operation where excess water is removed to
10	produce wet cake. Wet cake is then sent to
11	the steam tube dryers to produce distiller
12	grains that can be used as animal feed.
13	Distiller grains are cooled in feed cooling
14	drum prior to shipping to customer. Emissions
15	from the dryers are controlled by thermal
16	oxidizer. Both feed cooling and feed loadout
17	operation are controlled by separate
18	baghouses.
19	Two natural gas fired boilers are
20	used to produce the steam required for the
21	plant operation including the dryers.
22	A non contact cooling tower would
23	be used for process cooling and are controlled Launius Reporting Service

with mist eliminators.

2	This proposed ethanol plant is not
3	considered a major source because the
4	permitted emissions of pollutant from this
5	plant would be less than the major source
6	threshold level.
7	The Illinois EPA has reviewed the
8	materials submitted by the Marquis Energy and
9	has determined that the application for the
10	project shows that it will comply with
11	applicable state and federal standards. The
12	conditions of the proposed draft permit
13	contain limitations and requirements on the
14	activities of the facility. The permit also
15	established appropriate testing, monitoring,
16	recordkeeping and reporting requirements. In
17	closing, the Illinois EPA is proposing to
18	grant a construction permit. We welcome any
19	comments or questions from the public on our
20	proposed action. Thank you.
21	MR. MESSINA: The first name I have
22	is Jim Rapp. Mr. Rapp?
23	MR. RAPP: Can I wait until some Launius Reporting Service

```
1 other people have gone?
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- 2 MR. MESSINA: Absolutely.
- 3 Mr. Roddy, there's a -- we've got a maybe.
- 4 That's still maybe. We have a potential
- 5 commenter. I'm going to mispronounce the last
- 6 name, Paul and Sherry Miskowicz.
- 7 MRS. MISKOWICZ: I'd like to
- 8 address the original statement made by
- 9 Mr. Marquis. I live in Hennepin. I don't
- 10 live very far from where this is going to be
- 11 built. And I'm very concerned about the
- 12 emissions, and I'm very concerned about the
- 13 smell. As the EPA is already familiar, we
- 14 already have one plant in the area that sends
- out an annoying smell. And in a town of 750,
- 16 you know, we live there for a reason. And
- 17 with the -- I know that the majority of people
- are going to benefit from this, but I'm one of
- 19 the minority -- or the minor inconveniences is
- 20 the odor. And I'm very concerned about that.
- 21 And I don't want to be another Lena, Illinois,
- 22 and I don't want to be put in that situation
- 23 where I need to be wondering whether I can Launius Reporting Service

1

open up my window every morning. Thank you.

```
2
                   MR. MESSINA: Thank you. Jim --
 3
        another one I'm going to mispronounce,
 4
        W-E-G-R-Z-Y-N.
 5
                   MR. WEGRZYN: You said this plant
 6
        is going to conform with federal and state
        standards for air?
                   MR. PATEL: Uh-huh.
 8
 9
                   MR. WEGRZYN: And it's going to be
        monitored?
10
                   MR. PATEL: Yes, it will be.
11
12
                   MR. WEGRZYN: How are you going to
       monitor it?
13
14
                   MR. PATEL: There are requirements
15
        in the permit for the monitoring. There are
16
        requirements in the permit for the monitoring
        for all the operations, and our field office
17
        would be taking a yearly inspection on this
18
19
        for the records and to see whether they comply
20
        with the regulations.
                   MR. WEGRZYN: You're saying that
21
22
        you're going to use their records to check for
23
        the standards?
```

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1	MR. PATEL: Yes, there would be
2	requirements for them to keep the records.
3	And there are certain for boilers there
4	would be an oxidizer monitoring requirement as
5	well.
6	MR. WEGRZYN: You don't want to put
7	the fox in charge of the hen house, because I
8	would there should be some outside way that
9	you're going to monitor this, not just rely on
10	them.
11	MR. PATEL: Well, there are also
12	requirements for them to be testing this.
13	MR. WEGRZYN: They're going to do
14	the testing, you're not going to?
15	MR. PATEL: No, there would be an
16	independent testing and the agency would be
17	there to monitor the testing. And the
18	monitoring of, you know the monitoring
19	would be done based on what was the
20	requirement for the testing. For example, if
21	the oxidizers was to require at 1,400 degrees,
22	they're not to operate below that. So there
23	would be a monitoring requirement for a lot of Launius Reporting Service

```
1 this -- the scrubbers and the dryers and the
```

- 2 boilers as well.
- 3 MR. WEGRZYN: An independent
- 4 testing?
- 5 MR. PATEL: The testing would be
- 6 independent, yes.
- 7 MR. MESSINA: Chris Maggi.
- 8 MR. MAGGI: Hi. Thank you for
- 9 letting me speak. I'm a resident of
- 10 Granville. And so far today I've heard three
- 11 different sizes of this plant. Mr. Marquis
- 12 was quoted in the Peoria Journal Star speaking
- in Henry, Illinois, said this plant is going
- 14 to be 200 million gallons in two phases; he
- said tonight a hundred million gallons, and
- 16 you said 110 million gallons. I'd like to
- 17 know which one it's going to be, and if
- 18 there's going -- if this is going to be two
- 19 phases of 200 million gallons, what are we
- 20 permitting at and how long is it?
- 21 MR. PATEL: The construction permit
- is for 110 million gallons of denatured
- 23 ethanol. That ethanol includes the denatured Launius Reporting Service

1

23

ethanol that's needed to add it for this to be

```
a field ethanol. So the 200 million -- the
 2
 3
        two phases that you are referring to is -- we
 4
        haven't seen their construction permit. Now,
 5
        whether there would be a construction permit
 6
        for this or not, it's not known yet.
                   MR. WEGRZYN: But there does have
        to be another permit to go to 200,000 gallons?
 8
 9
                   MR. PATEL: Yes, it would have to
        be permitted as is this time.
10
                   MR. MESSINA: Does anyone from
11
12
        Marquis have anything else to add?
13
                   MR. MARQUIS: No.
                   MR. MESSINA: Ron Chiado.
14
15
                   MR. CHIADO: My name's Ron Chiado,
16
        and I've lived in the area for 59 years
        really straight east of ESK. And just like
17
18
        this lady, I get up in the morning and I walk.
        And if there's a west wind, I can assure you
19
20
        the EPA isn't doing a real good job of
        monitoring ESK at the time. It's very bad.
21
22
        It stinks. Now, when you say you're going to
```

monitor Marquis, is it going to be the same Launius Reporting Service

1

thing? Awe, it's just a little bit of smell,

```
it isn't bothering anybody. If they do
 2
 3
        violate, what is the fines; is it going to be
 4
        just a lit slap on the hand, let them make
 5
        their profits, pay their little fine and
 6
        continue?
                   MR. PATEL: Well, no. If they do
        violate the permit conditions, there would be
 8
 9
        an enforcement action against the company, up
        to what degree, I mean, it's not up to me. I
10
        mean, I am a permit analyst, it would be
11
12
        referred to our legal staff as well as maybe
13
        in certain cases attorney general's office.
                   MR. CHIADO: And nobody's mentioned
14
        -- I'm a fisherman, too, and are they going to
15
16
        handle all their water?
                   MR. PATEL: All -- this plant is
17
        designed as a zero discharge. By that all the
18
        waste water generated are used as a process
19
20
        water in the either fermentation or the cool
21
        water tanks or something in that sense. So
22
        all the waste water is reused in the process.
23
                   MR. CHIADO: Do they have to get
```

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permits for that, also?

```
2
                   MR. PATEL: They will have to get a
 3
        permit for the discharge of the water if they
 4
        do decide to discharge it, yes.
 5
                   MR. CHIADO: And when you're saying
 6
        -- I'll finish this -- when you're saying it
        is a construction hearing to issue permits to
        allow them to begin construction.
 8
 9
                   MR. PATEL: Right.
                   MR. CHIADO: Then they're violating
10
        it already, because there's somebody out there
11
12
        working now.
13
                   MR. MESSINA: Claire Manning.
                   MS. MANNING: Can I wait a little
14
15
        while?
16
                   MR. MESSINA: Yes. James Wilson.
                   MR. WILSON: Yes, I'm James Wilson,
17
        director of Glazer, (phonetic) Incorporated, a
18
19
        nonprofit situated in the State of California.
20
        And it -- I'm privileged to be in a position
21
        to where I've been reviewing more ethanol
22
        plants than any other entity in the country
        combined from Ohio, Indiana, to Iowa to
23
               Launius Reporting Service
```

```
1
        Illinois now. And it -- in fact, I just took
        a two-week trip right through Iowa earlier
 2
 3
        this year and visited the files on over 26
 4
        ethanol plants in Iowa. I'll make it quite
 5
        clear, Glazer is not opposed to the ethanol
 6
        industry. What it is opposed to is the
 7
        Klondike gold rush scenario which some of you
        that's been reading the national papers have
 8
 9
        just experienced and watched over in Iowa.
        Out of 26 plants built roughly 25 of those
10
        didn't even have proper water permits after it
11
12
        was built. I've seen some of the prettiest
13
        purple water flowing directly into streams
14
        over in Iowa that you've ever seen in your
15
        life. They've actually had plants exceeding
16
        their emissions in Iowa 10 times what they
        said on their permits what's called for. You
17
18
        have to point out, there are no more
        requirements in the State of Illinois of
19
20
        regulatory reviews than there is in Iowa right
21
        now today over emissions. Right now there are
22
        no mandatory emission testings of the stacks
23
        in Illinois.
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```

Τ	I'd like to be looked at and Glazer
2	would like to be looked at as how to improve
3	the industry and try to really be a benefit to
4	the communities they affect. Truth of the
5	matter is, ethanol industry is on the honor
6	system in almost every state, and Illinois is
7	one of those states as well. That being the
8	honor of somebody wanting to make money.
9	The board has proposed for this
10	ethanol plant, believe it or not, will put out
11	three times the emissions of literally nearly
12	dozens and dozens of boilers built in the last
13	20 years of the equivalent size. Three times.
14	In other words, we're moving backwards, folks.
15	Illinois does not even require BACT which is
16	best available control technology. That term
17	is used to help make leapfrog approaches where
18	everything we build gets cleaner rather than
19	worse. We're moving backwards.
20	The Lena plant was under the same
21	regulatory scrutiny with the same penalties
22	that this plant is going to be under. It took
23	citizen groups suing the Lena plant before the

```
1
        State actually got active and started helping
        and getting involved on the Lena plant which
 2
 3
        some of you might have received fliers and
 Δ
        information on.
 5
                   Truth of the matter is, there is no
 6
        enforcement today. And there's no pressure to
 7
        create any enforcement. The way you do that
        is early on. First off by making them be
 8
 9
        honest. I want to make it quite clear, the
        ethanol industry historically to date have
10
        been liars, misrepresenters. And I'm going to
11
12
        tell you right now swearing on a stack of
13
        Bibles they don't make a zero discharge
14
        ethanol plant anywhere in the country. They
15
        all have discharges of some type that are
16
        going to go into the Illinois River. Not only
17
        that, they're going to have settlement ponds
        which create air emission issues. And they're
18
        not addressing this as well.
19
20
                   The truth of the matter is, ethanol
21
        can be a benefit to the entire country but not
        if we allow -- you want helter skelter just
22
23
        like we did the mining operations back 200
               Launius Reporting Service
```

```
years ago. And what you're asking -- looking
 2
        here is people trying to -- I'll tell you
 3
        right now, you're looking at potentially 40
        ethanol plants being proposed in Illinois.
 4
 5
        Probably 20 of them will not come to fruition.
 6
        A good portion of those that won't be
 7
        developed are developers out there developing
        packages and selling them off to somebody
 8
 9
        else, trying to cash in, so to speak.
                   Ethanol has got some real problems,
10
        but they can have some real benefits. If you
11
12
        continue this rush and we keep lowering the
13
        standards and we don't pay attention to what's
        happening in Iowa. Would you believe that
14
        those Hoosiers next door in Ohio and Indiana
15
16
        have better and higher standards than Illinois
        is requiring? We're talking emission stuff on
17
        ethanol plants. I can tell you right now,
18
        because I'm involved in it, those aren't very
19
20
        good either. We just had to do some billing
21
        represents over there and actually document
        monitoring far exceeds Ohio or Indiana.
22
        Again, you can have a profitable plant but if
23
               Launius Reporting Service
```

```
you rush to judgment this is going to be a big
 1
        catastrophe and a very similar catastrophe
 2
 3
        that you've got going on over in Iowa. And
 4
        considering the amount of money -- generally
 5
        speaking they don't make an ethanol plant
 6
        that's not subsidized from one way or another
 7
        from tax payers. And some of them very
        heavily subsidized. I can tell you one of the
 8
 9
        subsidized proposed ethanol plant was Shockton
        County, Ohio, has got almost 80 million
10
11
        dollars bonds guaranteed by local governments
12
        and state agencies. And it was sold, by the
13
        way, to somebody else and the guy who put it
        all together took a good portion of that money
14
15
        with him.
16
                   To sum it up, I have to point out
17
        that they are not whatsoever -- and they can
        dispute me, I'd like to see it in writing --
18
        they're not considering the cumulative effect
19
20
        of anything on any of these ethanol
        facilities. In other words, with your steel
21
22
        mill out there and the power plant, logic
        dictates that you would look at the cumulative
23
               Launius Reporting Service
```

```
effects in your community. Well, I guess more
 1
        importantly is the credibility of the industry
 2
 3
        and, in fact, credibility of Mr. Marquis.
 4
        He's got press releases talking about 200
 5
        million gallon plants coal fired and in the
 6
        same press release but we'll build it gas
 7
        fired first because he knows once you get a
        plant up and running you won't find of two
 8
 9
        examples maybe in the entire country where
        they ever shut a plant down. So the point
10
11
        being, if you're going to go ahead and allow
12
        this plant to be built, right now is the time
13
        to put the added criteria that's going to
        protect the community and that's going to
14
15
        ensure that we don't have the catastrophes
16
        taking place that we have over in Iowa with
        emergency legislation of $25 million just
17
        passed earlier this year in Iowa to try and go
18
        back and clean up the rampant industry that
19
20
        ran crazy over there. Are we going to make it
        a true benefit for everybody? And I tell you
21
22
        right now the ethanol industry is in its
        blackest days right now. It's got brighter
23
               Launius Reporting Service
```

1	days ahead, but only if they're held to the
2	higher standards and if Ohio, Illinois EPA
3	finds the political will to say, hey, we
4	support a clean, efficient, truly beneficial
5	ethanol industry for all the residents of
6	Illinois. And until that happens I'd be very
7	skeptical. And I tell you right now there's
8	just not enough I can tell you right now
9	there's no more enforcement being proposed in
10	this air permit than what was originally
11	proposed in Lena plant. And there's no more
12	regulatory agency or overview than there is in
13	the Lena plant as we speak today.
14	Thank you very much. I'm sure
15	we're going to have some more publications
16	come out. This is a very important issue.
17	I'd like to point out ethanol could be a
18	benefit to the country if it's done in the
19	right circumstances. But a rush to judgment
20	and the rush to rubber stamp these permits is
21	the last thing the State of Illinois needs.
22	Thank you for your time.
23	MR. MESSINA: Claire Manning. Launius Reporting Service

Τ	MS. MANNING: Thank you, Alec. My
2	name is Claire Manning. I'm here on behalf of
3	an association called Laser Legal and Safety
4	Employer Research, Inc., and other concerned
5	citizens of Illinois about power plants, and
6	about the ethanol plant, this one in Putnam
7	County. And I offered to come today and talk
8	because I offer a great deal of experience in
9	environmental permitting as well as a good
10	deal of personal interest. I actually grew up
11	in Bureau County in Ladd, Illinois, not far
12	from here. So I know a great many of you in
13	the audience, and I graduated from Hall High
14	School. And I've been in Springfield for the
15	last, oh, I don't know, 25 years. I was
16	chairman of the Pollution Control Board from
17	1993 to 2002. So I know all about
18	environmental permitting and environmental
19	all of these issues and Alec and have worked
20	for them, with them, you know, for many years.
21	I am concerned and my clients are concerned
22	about the permit that's being proposed to be
23	issued to the ethanol plant here in Hennepin. Launius Reporting Service

```
1
        And I'm going to go through some of those
 2
        concerns. We're going to be more detailed
 3
        with our technical comments, you know, as we
 4
        follow them up in writing. But I'm going to
 5
        try and add just a little context to what's
 6
        going on here.
                   As currently drafted, this permit
        allows, if you will, the facility to be under
 8
 9
        the radar of our strict new federal standards
        called PSD. Jim referred to it earlier in
10
        terms of BACT, best available control
11
12
        technology. If this plant were designed to
13
        emit more than a hundred tons of emissions per
        year, they would fall into a category where
14
15
        they'd have to have much more strict federal
16
        guidelines than they have currently and that
        the agency is allowing them to go ahead with
17
        this draft permit. But they're coming today
18
        suggesting and telling the agency that they're
19
20
        going to be under that standard while we're
21
        reading press releases that indicate that
        they're poised, if you will, to build a bigger
22
        plant, to build a coal fire plant. And the
23
               Launius Reporting Service
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```
agency needs to consider that in determining
 1
        whether in fact this plant is going to emit
 2
 3
        what it says it's going to emit. Because if
 4
        it goes just a few point percentages over,
 5
        it's at a hundred.
 6
                   In the permit itself you can see
        that the emissions that we're talking about
        are really just basically under the radar.
 8
 9
        They propose 96.85 for NOx, 98.09 for CO,
        98.72 for VOM, 98.60 for PM's. And basically,
10
        as I said, if it gets to a hundred they're
11
12
        under the federal standards and they have a
13
        lot more serious review. So the agency needs
        to consider really what's going on here in
14
        terms of what this facility is designed to do.
15
16
                   Now, I heard the agency indicated
        that in fact we're going to make them monitor
17
18
        to make sure that they comply, to see if they
                 Understand that if they don't comply
19
        comply.
20
        and they do go above the hundred, there's not
21
        a whole lot that can be done. I mean, they
22
        can be enforced against, they can pay
        penalties, they can consider those penalties
23
               Launius Reporting Service
```

1

```
the cost of doing business guite honestly.
        But it's highly unlikely their permits would
 2
 3
        ever be revoked. And it's highly unlikely
 4
        that they would have to engage in this kind of
 5
        new federal review.
                   In fact, you know, several of the
 6
 7
        commenters talked about Lena, Illinois.
        There's an Adkins plant in Lena. And Lena was
 8
 9
        permitted without even a thermal oxidizer.
        And the citizens of Lena had to get a lawyer
10
        and go to court, to Federal District Court, as
11
12
        a matter of fact. I talked to the lawyer this
13
        afternoon who represented those citizens. And
14
        at great cost they had to basically file a
15
        charge to get the ethanol plant to do the
16
        right thing, and still they're experiencing
        many difficulties with odor and a lot of other
17
18
        issues.
                   So my point to the agency is you
19
20
        got to do the right thing now and make sure
        that this permit is issued in a way that meets
21
        the federal guidelines, the state guidelines,
22
        the state regulations and don't just take it
23
```

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1

on face value that they're going to only emit

```
2
        there.
 3
                   I mean, one of the things I heard
 4
        you say at the very beginning is we're going
 5
        to monitor them to make sure that they emit
 6
        what they say they're going to emit. Well,
 7
        understand, if they emit a little bit more,
        then you should have required the federal
 8
 9
        standards. And that's the point that I think
        the agency needs to really look at with this.
10
        Because in environmental law and environmental
11
12
        permitting it is the industry's responsibility
13
        to prove to the agency that they're going to
        meet all of the right standards. And the
14
        agency has -- I've seen many clients where the
15
16
        agency has held their feet to the fire in
        terms of making sure that they cross every I
17
        (sic), dot every T (sic), and when they get
18
        this high in terms of closeness to the federal
19
20
        standards, greater scrutiny is generally
21
        required.
                   Now, I understand, and I've been in
22
23
        Springfield for a long time, I understand the
               Launius Reporting Service
```

```
benefits to ethanol. I understand that we're
 1
        moving in a direction of ethanol being, you
 2
 3
        know, a good industry and that sort of thing.
 4
        And in terms of promoting the industry -- and,
 5
        in fact, you know, I actually applaud the
 6
        agency on the whole building an ethanol plant
 7
        in Illinois program that's on the web site
        that talks to an ethanol -- you know, a
 8
 9
        potential builder of an ethanol plant in terms
        of how to do it. Actually, the first thing it
10
        says though in terms of what clean air permits
11
12
        are going to be required, it talks about PSD
13
        and the Federal Clean Air Act permits
14
        presuming that most of these ethanol plants
15
        will be built in a way that the federal, you
16
        know, requirements kick in. And this one is
        being built such that those federal
17
18
        requirements, again, are not kicking in.
                   There -- I think -- I also want to
19
20
        say that I understand as well, and I was in a
21
        recent conference where they said there's some
22
        40 some ethanol plants being contemplated in
23
        Illinois. 40.
                       And that some of them are in
               Launius Reporting Service
```

```
greater stages of development than others.
 1
        This one is obviously already being
 2
 3
        constructed without even having a construction
 4
        permit yet because, you know, I saw the
 5
        pictures today and they're out there. I
 6
        mean, they're out there presuming it's going
 7
        to be built, presuming they're going to get
        their permit, presuming -- they got a sign up
 8
 9
        saying that this is the new ethanol plant. So
        they're really moving ahead thinking the State
10
11
        is in fact going to make sure that they get
12
        permitted. And my point, I think, to the
13
        State is, you know, make sure that these guys'
        I's are dotted and T's are crossed, because
14
        we're going to suggest in our public comments
15
16
        that they're really not. That there's a lot
        of new technology out there that they're not
17
        being required to do and there's going to be
18
        serious problems and that kind of thing. And
19
20
        I think most onerous is the idea that the
        ethanol plant here is out in press releases
21
22
        and at Rotary Clubs explaining that you're
        really going to be a 200 million gallon
23
               Launius Reporting Service
```

```
facility in the near future and you're going
 1
        to use coal. And I heard you say, well, we
 2
 3
        don't know that, we don't have that permit in
 4
        front of you. But you can read the newspaper,
 5
        and I've got the press release.
 6
                   And you can go to your web site and
 7
        there's a question and answer section on the
        EPA's web site, and it's wonderful. And one
 8
 9
        of the questions is, what is a sham permit?
        Okay. And I'm going to read you what their
10
        answer is. "A sham permit is when a source
11
12
        pursues a permit limit on the potential to
13
        emit for a proposed project in order to limit
        the source to minor source levels as a means
14
15
        of circumventing the requirements of NSR."
16
        Which are the federal requirements I'm talking
17
        about. "Most often this term applies to
18
        construction permits when a company wants to
        expedite commencement of construction so they
19
20
        are willing to take whatever they consider
21
        temporary limits on PTE such that the proposed
        project is not required to undergo NSR and,
22
23
        therefore, they can get their permit without
               Launius Reporting Service
```

1	any of the associated NSR delays." Because if
2	you're talking about a federal permit, there
3	could be a federal appeal and all of these
4	kinds of things as well. "The company's
5	intent in such cases would be to remove the
6	limiting permit conditions prior to normal
7	operation or shortly thereafter. Another
8	circumstance which may occur is when the major
9	project is broken up into several smaller
10	minor projects in order to avoid NSR
11	requirements. The U.S. EPA has expressed that
12	a company should fully address the means of
13	both initial and future compliance and the
14	preconstruction at the preconstruction permit
15	application stage that a complete review be
16	performed and the means of compliance
17	determined prior to the issuance of a permit.
18	The means and cost of continuous compliance
19	should be part of the company's business
20	decision when determining whether or not to
21	construct." And then it says, "Sham is
22	defined as counterfeit, untrue or false."
23	I mean, the point here is, let's Launius Reporting Service

```
1
        call a spade a spade. If they're going to
 2
        build a big plant, then the agency ought to
 3
        know that now. Here again, I -- as I said,
 4
        the Lena plant caused so many problems that I
 5
        urge the agency to be more careful in the
 6
        review of this permit and more generally this
 7
       burgeoning industry. I was at the board when
        peeker plants -- I don't know how many of you
 8
 9
        remember peeker plants was an issue, but it
        was this whole natural gas fired -- and it
10
11
        became very controversial to people. What the
12
        State did at that time is hold public hearings
13
        throughout the State in terms of whether the
        State regulations and the federal regulations
14
15
        were really adequate to address all of the
16
        problems associated with peeker plants. And I
        would urge the agency to do that kind of thing
17
        in this process as well. You've got 40
18
        potential ethanol plants, you've got no
19
20
        sighting requirements for them, you've got no
21
        specific rules that apply with ethanol. I
       mean, you're talking -- this is a different
22
23
        kind of process. You've got grain, you've got
               Launius Reporting Service
```

```
emissions from grain. As all you farmers
 1
        know, when the grain's down the combine, I
 2
 3
        mean, grain causes dust. You know, we need to
 4
        ask the agency whether they've considered all
 5
        of those dust emissions when they said it's
 6
        only 95.8 or whatever the number is for the
 7
        fugidous (phonetic) dust emissions. It's so
        close to that hundred that every little bit of
 8
 9
        -- PM it's called, particulate matter, that's
        dust, folks. All of that needs to be
10
        controlled such that it really is underneath
11
12
        the radar -- it really is underneath the
13
        federal standards. And my guess is this
        plant's going to be operating in a year and
14
15
        it's not going to be. I mean, we can go
16
        through the permit -- and we're going to do
17
        that in a more technical review, which we'll
        submit later to the agency -- and it's going
18
        to be over that hundred threshold when it
19
20
        starts operating and there's nothing that's
21
        going to be done because they've already been
22
        built without being required to go through the
23
        best available control technology. What do I
               Launius Reporting Service
```

```
1
        mean by that? That's like your boilers, your
 2
        different systems can have different amounts
 3
        of efficiency. And ethanol plants all over
        the State are being built with greater
 4
 5
        efficiency.
 6
                   Just as an example, one of the --
 7
        the wet scrubber is only being permitted for a
        98 percent emissions capacity. It only
 8
 9
        captures 98 percent. Folks, that means that
        two percent is not captured. When you're
10
11
        talking about volatile organic compounds,
12
        that's a lot. And I've got -- and we're going
13
        to put in our comments -- in California they
        require them to reach 99.9; United Wisconsin
14
15
        Grain Producers in Wisconsin 98.7; Alcore in
16
        Minnesota 99.2; Central Minnesota Ethanol in
        Minnesota 99 percent; CMEC in Minnesota 99.98
17
18
        percent. So I could go on and I'm not going
        to bore you tonight with all of the technical
19
20
        details. But my point is, we're going to be
        submitting all of this comment. We're just
21
22
        very concerned that the agency really perform
23
        an adequate review of what these requirements
               Launius Reporting Service
```

```
-- what the company is really being required
        to do and hold their feet to the fire.
 2
 3
        have seen the agency more often than not with
        my clients not approve a permit within the 180
 5
        days of their time frame and ask for more
 6
        information and demand the company present the
        information to make sure that they've got it
        squared away, that they're going to be
 8
 9
        emitting within the, you know -- the required
        time frame.
10
                   I've got clients that have waited
11
12
        for a year for a permit because, you know,
13
        every 180 days they get a call from the permit
        reviewer and say, oh, we can't issue the
14
        permit now, we need another 180 days because
15
16
        we need this information. And I would suggest
17
        to you because ethanol is such a hot and sexy
        issue right now, there's a rush to judgment in
18
        terms of approving these permits. And I think
19
20
        everybody needs to take a deep breath and say,
        okay, what's being emitted here? What are we
21
22
        really requiring? What should we be
        requiring? And let's apply the rules.
23
               Launius Reporting Service
```

1	agency has a lot of discretion. And don't let
2	them tell you necessarily we don't have any
3	discretion, whatever the rule is. There's a
4	lot of wiggle room and a lot of discretion in
5	what they require and how they hold somebody's
6	feet to the fire to meet the standards. And I
7	see a lot of wiggle room in the permit. I see
8	permit language here that allows a lot of just
9	discretion on the part of the company. And my
10	point is, let the agency use the discretion,
11	let the State be a leader here and let's make
12	sure that our plants are certainly as
13	efficient, certainly as environmentally
14	protective as those that are being built in
15	the midwestern states. And Jim has points
16	that in other states in Iowa they're not
17	that protective. So the point is these need
18	to be built correctly, and I don't think we're
19	there yet, folks. So that's my point. I'm
20	happy to, you know, talk to anybody afterward
21	if you'd like to. Thank you, Alec.
22	MR. MESSINA: Dominick Byrne.
23	MR. BYRNE: I'm just a concerned Launius Reporting Service

```
1
        parent. I have two children that have asthma.
        I don't live in the area, however, it appears
 2
 3
        to me that Illinois wants to be the ethanol
        capitol of the United States. And my only
 5
        concern is that every safeguard that is
 6
        humanly possible is put in place to protect
 7
        our youth. I witnessed my son have an asthma
        attack on a basketball court in 8th grade.
 8
 9
        Nobody wants to see something like that. I
        know you guys will do your best, but with
10
        47 -- I think I heard a number of 47 ethanol
11
12
        plants coming, that's an awful lot. So let's
13
        just do our very best to make sure our
        children are safe. Thank you.
14
15
                   MR. MESSINA: Robert Haggenjos.
16
                   MR. HAGGENJOS: I live over on ESK
17
        Blacktop, that's the old name for it, and my
        concern is for the environment. I heard a
18
        statement that there has been an agreement
19
20
        made by Mr. Marquis, is it, to build this 200
        million gallon plant. There's a memorandum
21
22
        that's been signed and an agreement made that
23
        they're going to switch to coal. And if I'm
               Launius Reporting Service
```

```
1
        not mistaken, the little town that -- I'm new
        to this area, I've only been here for nine
 2
 3
        years -- but the little town on the other side
        of the river that has boat races, I continue
 5
        to read in the newspaper how the coal fired
 6
        electric plant is dumping crap all over their
 7
        city. If you add another coal burning plant,
        it's going to dump more sulfer in the air,
 8
 9
        more CO2 emissions, it's going to affect
        global warming. Quite frankly, I don't think
10
        that this agreement that they have in front of
11
12
        us takes care of all the loopholes that this
13
        company has. And I think there's a lot of
        work to be done before Granville and Hennepin
14
        accept this plant in the area. Even though
15
16
        it's been started, I think everyone needs to
        do everything they can to stop it until this
17
18
        agreement is fixed.
                   I just went on the internet for fun
19
20
        today and let me tell you, there is a litany
        of horror stories. In Minnesota there were 15
21
22
        plants, it took them years, individuals,
23
        cities had to put out millions of dollars to
               Launius Reporting Service
```

1

23

```
get these plants up to meet the standards.
        fact, the one in St. Paul was shut down
 2
 3
        finally after four years of battling. So we
 4
        have a lot of work to do.
 5
                   I'm not just concerned about my
 6
        house on ESK Blacktop, but I'm concerned about
 7
        the fumes that will travel up to three to four
        miles from the plant. And so Hennepin's
 8
 9
        going to get it and Granville's going to get
        it unless we do -- make them do a better job.
10
        And as far as the EPA is concerned, I don't
11
12
        trust government one bit. I think it's up to
13
        the local people to make sure this is done
14
        right. So thank you for listening.
15
                   MR. MESSINA: Dominic Spanos.
16
                   MR. SPANOS: I'm from Hennepin,
        Illinois, too, and most of the things I was
17
18
        wanting to bring up are already brought up. I
        used to work ESK, and I can remember working
19
        for them. And there was some type of a limit
20
21
        parts per million of SO2 gas that's in the
22
        air, say, in a certain amount of area. They
```

had to build a desulferization plant to

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```
1
        comply. If this plant is going to be coal
 2
        fired and there's going to be more emissions,
 3
        what do they got to do? Is there anything in
 4
        there about that?
                   MR. PATEL: As proposed, the
 5
 6
        ethanol plant is not for a coal fire, it's
 7
        only a natural gas.
                   MR. SPANOS: Well, I guess like
 8
 9
        everybody else is saying, when they do build
        this thing under the natural gas fire and then
10
        they decide to expand and go to coal, are you
11
12
        going to tell them no?
                   MR. PATEL: They would have to
13
        comply with all the rules and regulations if
14
15
        they do decide to go there.
                   MR. SPANOS: In other words,
16
        they'll probably get their permit.
17
        pretty confident, they got their construction
18
19
        started already.
20
                   MR. MESSINA: Larry Kessler.
```

21

22

23

MR. KESSLER: I guess some of my

questions have been answered from previous

conversation. I'm wondering who engineered

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```
1
        and who watches the Lena plant and what can we
        expect with our plant here if we've got the
 2
 3
        same police force that they have? Also, I'm
 4
        wondering, where do we get our water from? A
 5
        hundred million units of ethanol, as far as I
 6
        understand it, takes about three gallons of
        water for a unit of ethanol. That's 300
        million, where does that come from, the river;
 8
 9
        does it come from a well; does it come from
10
        our ground water?
                   MR. MESSINA: Unfortunately we
11
12
        didn't bring anyone here today who's familiar
13
        with the Lena facility. I don't think --
        obviously there have been a lot of questions
14
        this evening about the situation at Lena, and
15
16
        I think it's something that we're going to
17
        have to -- unfortunately since we have no one
18
        here to really address it is something we're
        going to have to address more detailed in the
19
20
        comments that we're going to send out. Which
        is what -- if you recall at the beginning, I
21
22
        said that whatever questions we receive
23
        tonight as well as the 30 days after tonight's
               Launius Reporting Service
```

```
1 hearing is over we're going to have to respond
```

- 2 to all of those. So I think we're going to
- 3 have to address that in greater detail since
- 4 there's no one here tonight. And I apologize.
- 5 MR. KESSLER: Well, I would think
- 6 when you're judging permits that one of the
- 7 most essential things in the process is a
- 8 combustible material to process this and
- 9 water. Corn, we know where corn will come
- 10 from. But to me water and a fuel is very
- 11 important. And if engineering hasn't changed
- any from the first plant to the new plant, we
- 13 can expect the same thing that they've got in
- 14 Lena, unless I'm missing something here.
- 15 Your turn.
- MR. MESSINA: I'd say thanks, but I
- 17 think I'd be lying.
- 18 MR. PATEL: The Lena plant
- originally was permitted and it didn't have
- 20 any thermal oxidizer versus this plant does
- 21 have two thermal oxidizers to control the
- 22 dryer emissions. We'll also control some of
- 23 the emissions from the mash preparation area Launius Reporting Service

as well as the distillation area.

```
2
                   MR. MESSINA: I think the point is
 3
        that there's some differences. Obviously,
 4
        we're going to have to address it in greater
 5
        detail. So we do appreciate all the questions
 6
        we're receiving tonight.
                                  That brings us to
        the two folks we started out with who chose to
        be skipped at the time, and I'll give them one
 8
 9
        last chance before we open it up to questions
        from the folks who did not submit a card. Jim
10
11
        Rapp.
12
                   MR. RAPP: My name's Jim Rapp, I'm
        a corn grower from Princeton, I also serve as
13
        a director on the Illinois Corn Marketing
14
        Board. As you might expect, I'm a supporter
15
16
        of Marquis Energy and the construction of that
        ethanol plant. As you all know, ethanol is
17
18
        good for our environment, it's good for our
        country and without a doubt it will be good
19
20
        for this community, this immediate community
21
        as well as the ag community for many counties
22
        in the Illinois Valley Region. I'm sure
23
        everybody knows that ethanol is an oxygenate
               Launius Reporting Service
```

```
which burns cleaner in our fuel and is much
 1
        safer for the environment than the oxygenate
 2
 3
        that we've had in many of our cities, MTVE.
        And ethanol has been chosen to be a
 5
        replacement for that and mandated to be the
 6
        replacement for that all across the country.
 7
        I'm sure everybody else knows the value of
        ethanol for the whole country as an
 8
 9
        alternative to the independence -- of our
        dependence on imported oil and our gasoline
10
11
        supplies. Ethanol burns cleaner, it will not
12
        pollute our ground water and our streams or
13
        lakes and rivers. And best of all, it's
        renewable and made from corn grown right here
14
        in the Illinois Valley Region on some of the
15
16
        best soils that there are on earth. And
        better yet, we don't have to import kernel
17
18
        corn to produce ethanol.
                   Now, that brings me to what this is
19
20
        all about as far as I'm concerned is economic
        development in the Illinois Valley. This
21
22
        facility is expected to produce 110 million
23
        bushel, or whatever the thing calls for, and
               Launius Reporting Service
```

```
1
        that's going to consume about 36 to 37 million
        bushel of corn each year. And that's close to
 2
 3
        the production in Bureau County alone. Now,
 4
        you know that corn is naturally not going to
 5
        come just from Bureau County, it's going to
 6
        come from every field. Every county and every
 7
        area are going to have access to the goods
        from Marquis Energy as well as the goods that
 8
 9
        come from CGZ or Cargill or ADM all up and
        down the river.
10
                   Now, the key point I want to make
11
12
        is that that 37 million bushel of corn which
13
        is going to be produced is going to -- that is
14
        going to be raised and used by Marquis is
        going to be a direct -- going to come out of
15
16
        the direct supply that has gone into the
        export market. Which the Illinois River is an
17
18
        export market. That corn goes down the river
        and once it gets on a barge it goes all the
19
20
        way to New Orleans and then it's into a
21
        foreign market. But with that new demand,
22
        that's going to increase the price of corn.
23
        And as a corn grower, that's the thing we've
               Launius Reporting Service
```

been fighting for for many years.

```
2
                   And I did a little checking on the
 3
        bids at CGB yesterday. I didn't get today's
        bid, but this is close enough. Now, December
 4
 5
        corn for '06, this coming December, the cash
        bid of corn is 240. Now, the December bid for
 6
 7
        '07, next year, is 284, that's 44 cents. Now,
        if you take that 44 cents times that 37
 8
 9
        million bushel of corn, that's 16 and a third
        million dollars that's going to be generated
10
        into this community.
11
12
                   Now, I went a little further and I
13
        did a little digging and I found in the four
14
        county area, Bureau, Marshall, Putnam, LaSalle
        County, we're producing about 102.7 bushel of
15
16
        corn. Now, that's from '05 production. You
        take that 44 cents -- that's 45 million
17
        dollars that's going to be brought into this
18
19
        community.
20
                   I went a little further and I
        looked up December '08, and the price of corn
21
22
        -- and these prices are going up because of
        the growth of the ethanol business in this
23
               Launius Reporting Service
```

```
1
        country. The price for December '08 is up to
 2
        305, minus 240; 65 cents times 37 million; 24
 3
        million dollars is going to be coming into
 4
        this Illinois Valley Region.
                                      Times 102.7
        million bushels, 65 cents, that's 66.8 million
 5
 6
        dollars that's going to be coming in. That's
 7
        added value for corn grown in this area, and
        those dollars are going to be spent in the
 8
 9
        Illinois Valley. Now, additional benefit
        from Marquis Energy is going to be -- to the
10
        ag community is going to be the feed that's
11
12
        going to be produced. It's not just going to
13
        take this corn and it's going to be displaced
14
        completely, we're going to get some feed out
15
        of that, it's called a co-product, also
16
        distillers -- dry distillery grains. Now,
        from each bushel of corn we'll get 2.8 gallons
17
        of ethanol. We also get about 17 pounds of
18
        distillery grains which is a quality livestock
19
20
        and poultry feed. And it's usually fed for
        cattle. This distillery grain has gained a
21
        lot of acceptance all across the livestock and
22
        poultry industry both domestically and many of
23
               Launius Reporting Service
```

our foreign markets.

```
2
                   Our main line in this area to the
 3
        rest of the world is the Illinois River. And
 4
        Marquis Energy located in Hennepin is an ideal
 5
        place to be able to load the distillery grain
 6
        onto a barge, barge it down the river and load
 7
        it on to a exporting panamax, or whatever they
        put it on, to get it to a hungry world. And
 8
 9
        believe me, 97 percent of the people in this
        world who are eating are outside of the
10
        borders of the U.S. There's a lot of people
11
12
        out there that need to have food. And EEG can
13
        meet that demand because of livestock feed and
14
        poultry feed.
15
                   Now, I've worked with Marquis,
16
        Incorporated, as a fertilizer company, as an
        ag chemical supplier and as a grain business
17
        for many years. And they're very
18
        professional, they're environmentally
19
20
        conscious and, as far as I'm concerned,
21
        they're very sensitive to their customer's
22
        satisfaction. And there is no reason in my
        mind why Marquis Ethanol shouldn't operate in
23
               Launius Reporting Service
```

```
1
        the same fashion. I believe ethanol to be the
        best rural development initiative in this
 2
 3
        country in at least 50 years if not just as
        long as I've been farming. And the best part
 4
 5
        about it is the result of a lot of hard work,
 6
        a lot of grass roots hard work by corn growers
        and farmers all across this country believing
        that ethanol is a better idea and a way to
 8
 9
        make added value to our crops.
                                         I mean,
        that's what it's all about. We need to have
10
        value to our crops so that we can spend more
11
12
        money in our communities. As far as I'm
13
        concerned, there's no reason for anyone to
14
        oppose this construction or to opposed the
15
        development of ethanol in this country or this
16
        state, especially oppose to construction of
        the ethanol energy or the Marquis Energy.
17
18
        Thank you very much.
19
                   MR. MESSINA: Bill Roddy.
20
                   MR. RODDY: Thank you very much.
        I'm Bill Roddy with ICM from Wichita, Kansas,
21
        and I can tell you that in my view -- and I've
22
23
        prepared the application package for this
               Launius Reporting Service
```

```
project. I can tell you that looking at the
 1
 2
        draft permit and working with Minesh Patel,
 3
        the permit engineer, that this is a very solid
 4
        permit. And I can say that because we've
 5
        built nearly 50 green field plants across the
 6
        U.S. And I was just at the plant that we
        built in Goldfield, Iowa, it's a coal fired
        plant. And I can tell you in Iowa they take
 8
 9
        their permits very seriously, and we're
        testing that coal fired boiler for emissions
10
        to include metals, as well as to include
11
12
        hazardous air pollutants as well as criteria
13
        pollutants.
                   We actually built our first green
14
15
        field plant in 2002 and since then about half
16
        the plants in the U.S. are our plants. We
        built a couple of plants -- one in Canada
17
18
        that's grinding corn, making ethanol. We're
        going to build another one. We're looking at
19
20
        Europe and some other places. And I can tell
21
        you that our plants have what I call and what
22
        I think most states would classify as the best
23
        available emission control technology and
               Launius Reporting Service
```

lowest emission rate.

```
2
                   I've heard some discussion tonight
 3
        and I'm not going to -- I don't want to get
 4
        into a rebuttal here, but if you design your
 5
        plant to have emissions under a hundred tons
 6
        per year you do not trigger the requirements
 7
        that you have to put on the best available
        emission control technology. However, that
 8
 9
        being said, we put together an analysis quite
        some time ago. You can't build a ten million
10
        gallon per year plant without putting on the
11
12
        best available emission controls or else
13
        you'll have a thousand ton per year source.
        And rightfully so, the plant in Minnesota did
14
        have some problems, and in the year 2002 when
15
16
        a round of consent decrees were put into place
17
        because they were built without the proper
        controls. The fermenters didn't have
18
        scrubbers, the dryers didn't have thermal
19
20
        oxidizers and they were major sources over a
21
        hundred tons that were permitted as minor
22
        sources. And as a result they had to retrofit
23
        all those plants with controls. And I was
               Launius Reporting Service
```

```
involved in one plant, it's a plant in
 1
        Russell, Kansas, it's one of our plants, it
 2
 3
        was built around 2002 before the controls were
 4
        required. We didn't realize we had the
 5
        emissions coming from the dryers that we did.
 6
        And as a result, we were required to retrofit
        it with a thermal oxidizer, and we did. And
        we still have to operate that plant at under a
 8
 9
        hundred tons a year. And we just finished
        retesting it. And we have to test whenever
10
        the state tells us to test to prove it's under
11
12
        a hundred tons per year. And once we
13
        installed the controls, two years to get the
14
        consent decree approved by the Department of
        Justice, and then purchasing and install the
15
16
        controls. We still have two more years to
17
        operate under the terms of the consent decree
18
        and operate at less than a hundred tons a
19
        year.
20
                   Okay. I heard -- also I wanted to
21
        mention before I go down a list of things I
22
        took notes on -- in 2005 the EPA asked our
23
        company, ICM, it's our process -- we engineer,
               Launius Reporting Service
```

1	design and build these plants with Fegan
2	(phonetic) as our main contractor. But they
3	asked me to come to their headquarters and
4	make a presentation on it's the same
5	presentation that I gave a couple months ago
6	to the Governor's Ethanol Coalition. But it's
7	entitled, "Dry Ethanol Plants, Environmental
8	Impacts and Future Growth." That presentation
9	deals with all the water, waste and air issues
10	and the control technology that's used. And
11	once I was done with that presentation the
12	regional administrator said, Bill, that's the
13	kind of expectations we have in your whole
14	industry, can we send that Power Point
15	presentation to the EPA offices and to the
16	states ethanol plants and that set the
17	standard? A couple of months ago we teamed up
18	with a consulting firm in Canada. And
19	Environment Canada is interested in having us
20	develop their environmental standards for
21	their ethanol plants.
22	Potential for odor. That's a
23	really good question, because we did have on a

1	few plants a couple of sources of odor. The
2	thermal oxidizer takes care of the dryer for
3	potential for odor, the baking grain. And our
4	scrubber which is limited to emit no more than
5	two percent of what goes in it in other
6	words, it's a 98 percent efficient scrubber.
7	We've actually got engineering test data to
8	show it does operate at a much higher rate,
9	but since you haven't triggered BACT we only
10	need 98 percent to stay under a hundred tons.
11	And that gives us a little margin of safety,
12	because if the water's not all the water
13	going to our process goes through the
14	scrubber, it's a single pass scrubber and then
15	it collects the VOC's off the fermenter and
16	then goes into the cook process. And I can
17	tell you that as a fact we discharge no
18	process water, water that comes into contact
19	with the processor. But we do discharge not
20	contact water, and that's ground water that's
21	concentrated in the cooling tower and then we
22	have to meet the standards that the state sets
23	under the MPDS discharge permit. Launius Reporting Service

1	As far as odor goes, I'd have to
2	say the dryers and the fermenters are the
3	largest single source of odor. And that
4	scrubber has been very effective in minimizing
5	odor. I've never smelled and this is at 40
6	some plants I've never smelled fermentation
7	gases off property. And with a thermal
8	oxidizer in place, I have never personally
9	smelled a dryer off property. Now, I can't
10	say that for a dryer that doesn't have a
11	thermal oxidizer on it.
12	As far as monitoring goes, as Mr.
13	Patel indicated, there are continuous emission
14	monitors that record NOx emissions from the
15	boilers on a 365 day, 24-hours-a-day basis.
16	So for every minute of every hour we can tell
17	you exactly what our NOx emissions are. We
18	can't build a plant anywhere in the U.S. or in
19	Canada for that matter without a full blown
20	emission testing. When I say that, they test
21	all the baghouses, they test the scrubbers,
22	the thermal oxidizers, the boilers. We even
23	have a leak detection and repair program where Launius Reporting Service

```
with a hand-held instrument you go out and
        sniff every connection to be sure it's not
 2
 3
        leaking. If it is, you have to repair it.
                   Concern about the plant size. We
 5
        call it a hundred million gallon per year --
 6
        that's a name plate plant -- that's permitted
 7
        typically at 110 million gallons per year.
                   I personally have never seen any
 8
 9
        purple water discharge from any one of our
        plants in any of our states. I think if you
10
        don't have controls, you'd probably have a
11
12
        hundred times the emissions you're permitted
13
        for, not 10.
                   As far as enforcement goes, I mean,
14
        I've been involved in a couple of situations
15
16
        where for a short period of time a piece of
17
        equipment may have malfunctioned. The states
        do take enforcement actions, they do issue
18
        notices of violation. And as far as the
19
20
        penalties, not only are there civil penalties,
21
        but there's also criminal penalties, which is
22
        jail, if a plant operates knowingly out of
23
        compliance. It's just not going to happen.
               Launius Reporting Service
```

1	You're not going to find a general manager or
2	a plant manager that's going to put themselves
3	at risk civilly and/or criminally in jail.
4	I just recently did permitting in
5	Indiana, working on permits in Ohio, and I
6	think I see the same kind of permits that what
7	the State of Illinois has put in the permits.
8	And, again, if the rules say you can be a
9	minor source and emit up to a hundred tons per
10	year and you want to have some
11	conservativeness in your permit, you want to
12	permit as close to that as you can. Now, if
13	you go over it, that's the risk you take.
14	You've triggered PSD and you have to pay the
15	penalty, and the penalty is consent decree,
16	retrofit of emission controls and then
17	probably after two years of that then two
18	years of operating with EPA and the state
19	monitoring your every move.
20	BACT. How do you control best
21	available control technology? If your
22	emissions are over a hundred tons a year, you
23	trigger that requirement. Now, like I said, Launius Reporting Service

```
we cannot build a plant and keep the emissions
 1
        under a thousand tons without the best
 2
 3
        available emission control or like a baghouse.
 4
        That's the lowest achievable emission rate.
 5
        That's even better than BACT.
 6
                   I'll be quick. I want to mention
 7
        something about sham permitting, because I've
        been involved in a couple of situations in a
 8
 9
        couple of states where they've challenged a
        particular applicant. And to me it's like --
10
        it's like if you have a restaurant and you
11
12
        build a restaurant in town and the market's
13
        there, then you have a good business, then the
14
        town grows and they have to put another
15
        subdivision in or someone builds a shopping
16
        center, there could be more demand. And if
        the demand is there, how do you meet the
17
        demand? You build another restaurant. So I
18
        think the same can be said about the ethanol
19
20
        business. If they wanted to build a 200
21
        million gallon per year plant and the board of
22
        directors so deemed it, they would have told
23
        me to get a permit for a 200 million gallon
```

Launius Reporting Service

```
1 per year plant. The market wasn't there then.
```

- Now, could it be there in the future? Yeah,
- 3 it could be there in the future.
- I'd just like to -- and also I'd
- 5 like to close because I'm -- I mean, I've got
- 6 two daughters and two grandchildren, and from
- 7 my perspective I'm comfortable for the State
- 8 to develop standards, prohibitory standards,
- 9 that you have to meet to get a permit that are
- 10 protective of the public health and
- 11 environment and they protect the public safety
- 12 as well. And this plant is a minor source,
- it's met all those standards. This is a very
- 14 rigorous, very well written and enforceable
- 15 permit. Thank you very much.
- MR. MESSINA: Okay. We've gone
- through everyone who has submitted a card who
- indicated they wanted to ask questions or make
- 19 any comments. And I know we've got at least
- one other person who did not. Is there anyone
- 21 else who -- okay. Got the first person over
- here, and we'll work our way around.
- MR. RANKOVICH: Thank you. My Launius Reporting Service

```
name's Dean Rankovich, R-A-N-K-O-V-I-C-H.
 1
       want to tell you a little story. I've got two
 2
 3
        of them real quick. Argyll Cornstarch, if
 4
       people are familiar with that. They utilize a
 5
        lot of corn. They make cornstarch. I lived
 6
        there for 22 years. I never realized until I
 7
        moved from Summit, Illinois, to Gardner that
        the air smelled as clean as it did. My mother
 8
 9
        couldn't wash clothes and put them outside.
        They talk about EPA regulating their fallout
10
        or whatever you call it, bogus. Clothes were
11
12
        ruined. It stunk. It still stinks today.
13
        And they're doing retrofits everyday. That
14
        plant's been there since -- well, it would be
        World War II and half the plant's been
15
16
        demolished and retrofitted with new stuff and,
17
        let me tell you people, it smells. So your
18
        comment you made that there is no smell,
        there's smell, and there's smell in these
19
20
        plants regardless of what you're going to say.
21
                   EPA has regulations, I agree with
22
        you. The NRC has more stringent regulations
23
        than you guys do. Let me tell you a little
               Launius Reporting Service
```

```
1
        story in Braidwood. Let's tell you about how
        people lie. They had a tridium leak. We're
 2
 3
        not comparing here, but what I'm telling you
 4
        is 10 years ago this tridium leaked. When the
 5
        tridium leaked the people of Exelon never told
 6
        anybody. 10 years later they're doing a
 7
        cleanup. Is there going to be fines? Who
        knows. Is the NRC there everyday overseeing
 8
 9
        it? Yes, they are. Is Exelon spending
        millions of dollars cleaning up their
10
11
        negligence? Yes, there are. But what are we
12
        going to do 10 years from now if there is a
13
        possibility of a fallout from this? We don't
        know what this is going to do, so why are we
14
15
        rushing? We're not comparing, I understand,
16
        apples to apples. But what we are comparing
        is your guy's statement that you're going to
17
        regulate it. How are you going to regulate?
18
        You're going to let them regulate it for you.
19
20
        That's what the NRC did over there and they
21
        lied to people, they lied to the people around
        them. Now we got ground water issues over
22
        there. They got contamination. They still
23
              Launius Reporting Service
```

1

ain't figured out how they're going to clean

```
2
        this up.
 3
                   You guys talked about -- the
 4
        gentleman over there talked about how
 5
        important this is for farmers. Yes, it is.
 6
        Let me tell you, I feel sorry for farmers.
 7
        One of the things that you didn't touch on is
        E85 is a blend of ethanol gas, correct, is 10
 8
 9
        cents a gallon less. Where's the savings to
        us? It ain't going to happen. I'm going to
10
11
        tell you guys right now, the cars are going to
12
        cost more. The farmers ain't going to make
13
        what they want because you guys complain right
        now that you don't get -- a bushel of corn
14
        gets you for a loaf of bread. We agree with
15
16
        you. I'm defending you a hundred percent.
        You guys should get $5 a bushel. But these
17
        guys aren't going to get it. You know who's
18
        going to get it, the owners of that plant and
19
20
        Mobile and Citgo because when they produce
        this ethanol it's going to get pipelined right
21
        over to them and they're going to blend it.
22
        It's not the other way around. They're not
23
               Launius Reporting Service
```

```
1
        going to be able to buy the gas, the
        petroleum, and mix it and then sell it to you
 2
 3
        and me. So you guys ain't going to make much
 4
        money. $3.05 -- a guy like me today that
 5
       makes 60 grand a year cannot buy a farm and
 6
        produce enough corn to pay the mortgage on it.
 7
        So what advantage is it? In 20 years when
        you're ready to retire, unless you got kids,
 8
 9
        if you have to sell, ain't nobody going to be
        able to afford it to produce enough corn to
10
        pay the mortgage. So I don't understand why
11
12
        everybody thinks this is a good thing. It
13
        really isn't. I'm telling you guys, I'm
        living proof, it stinks. It smells. You're
14
15
        going to have clothes that are going to get
16
        ruined. There's a lot of things here that
        need to slow down. He doesn't need to get a
17
        permit tomorrow, maybe a year from now. Let's
18
        find out what it's all about. Thank you.
19
20
                   MR. MAGGI: Chris Maggi, M-A-G-G-I.
        You had told Mr. Wegrzyn that there would be
21
        independent testing on this site. You tell me
22
23
        in here where it says there would be
               Launius Reporting Service
```

```
1 independent testing. I see where it says
```

- permittee testing, but I haven't found
- 3 anything that says independent. I may have
- 4 missed it. Can you show it to me, please?
- 5 MR. PATEL: We'll look into that.
- 6 And before we take any action, we will address
- 7 the issue that you have raised. Thank you.
- 8 For right now at least I don't see anything in
- 9 here. It should be.
- 10 MR. MAGGI: Can you please explain
- 11 to me page eight, paragraph D, what that means
- where it says, "After the shakedown period,
- NOx continuous emission monitoring on the
- 14 boilers may be discontinued."
- MR. PATEL: What was the condition
- 16 again, please?
- MR. MAGGI: 8D.
- 18 MR. PATEL: 8D?
- 19 MR. MAGGI: Yes. Can you explain
- what that means to me, please?
- MR. MESSINA: It's on page 8.
- 22 MR. PATEL: Right. As the
- 23 regulation allows, the NOx emissions are to be Launius Reporting Service

```
monitored continuously, but if they have been
        aware of monitoring that -- that doesn't mean
 2
 3
        that they would not be required to monitor
 4
        anything. They would be monitoring something
 5
        else that would say that the NOx emissions
 6
        would be in compliance with the regulation.
                   MR. MAGGI: Can you tell me who
        makes that, is that you guys say that they can
 8
 9
        let somebody else monitor it?
                   MR. PATEL: They would have to
10
        submit to us information on that before they
11
12
        go on to new monitoring.
13
                   MR. MAGGI: They would have to
        submit the information?
14
15
                   MR. PATEL: Yes, they would have
16
        to.
                   MR. MAGGI: You guys wouldn't go
17
        question it, they would have to submit it?
18
19
                   MR. PATEL: Well, if they want to
20
        monitor something else than nitrogen oxide we
        would say they were in compliance and then
21
        they would have to give us information that
22
23
        would ensure that they are in compliance with
               Launius Reporting Service
```

the NOx emissions.

```
2
                   MR. MAGGI: Okay. Thank you.
 3
                   MR. BROOKER: Hi, my name's Jim
 4
        Brooker, B-R-O-O-K-E-R, and I'm from
 5
        Granville. Initially coming here I thought
 6
        this plant was probably a pretty good thing,
 7
        my only question was how good of a plant it
        was going to be, you know. If you want to
 8
 9
        drive to town you can drive a Yugo or you can
        drive a Cadillac. I kind of thought we
10
        deserved a Cadillac around here. But, geez,
11
12
        from what I'm hearing now that, you know,
13
        they're working without permits already, all
        this other stuff, I really don't see where
14
15
        there's any kind of a guarantee at all that
16
        anything that's being said here tonight is
        going to be followed up on. And I guess I
17
        can't even say anything else. I'm pretty
18
        shocked at the things we're hearing tonight.
19
20
        That's all I got to say.
                   MR. PATEL: To answer your question
21
22
        on the who would be doing the testing, I think
23
        it's listed on page 61 under condition d, i.
               Launius Reporting Service
```

We are saying that we need permission as to

```
2
        who's going to be doing the testing and their
 3
        experiences with the testing performed at
 4
        similar operations.
 5
                   MR. CHIADO: My name is Tom Chiado,
 6
        I live about five miles mostly downwind on the
 7
        prevailing wind right across the road from Ron
        Chiado. Again, I'll say that ESK down there
 8
 9
        gives us some awful odors at times. Now, one
        quick question for the manufacturer's
10
        representative down here, how far downwind on
11
12
        the prevailing wind side do you live from such
13
        a plant exists?
14
                   MR. MESSINA: Does anyone from the
        company want to address that question?
15
16
                   MR. RODDY: A couple of comments.
17
        One, my office is adjacent to an ethanol plant
        that's an older vintage plant and it has no
18
        thermal oxidizer, and I smell it quite
19
20
        regularly, the grain dryer. And I also smell
21
        the fermentation ethanol smell, the alcohol
22
        smell, because the pressure relief valves are
23
        probably not set right. So I do smell them
               Launius Reporting Service
```

```
1
        and we're like a quarter of a mile away from
        the source. Now, like I said, potential for
 2
 3
        odor in my mind that's been solved with what
 4
        happened in Minnesota in 2002 and shortly
 5
        thereafter. The thermal oxidizer runs at
 6
        about 1,500 degrees, 1,450, 1,500, 1,550,
 7
        whatever you pass your emission test at,
        that's what you have to run your thermal
 8
 9
        oxidizer at. And the textbooks say if your
        thermal oxidizer is over 1,200 degrees you
10
        take care of your BOC's and odors. And so
11
12
        that temperature is well above that. The odor
13
        from fermentation is controlled by a scrubber
14
        and that's a packed bed counter current water
        scrubber. And in this plant they're going to
15
16
        use sodium bisulfate, which is an additive,
        that assists that scrubber in absorbing even
17
        more BOC's, makes it even more efficient. And
18
        that's not typically done on -- most of the
19
20
        plants in the U.S. don't use sodium bisulfate
21
        and scrubber. But they are using that. I
22
        don't expect this plant -- I don't think
23
        you'll smell anything off property. If you
               Launius Reporting Service
```

```
1
        do, it will be an unusual occurrence. And if
        it isn't an unusual occurrence, the plant can
 2
 3
        take some action to correct that situation.
        For example, if the scrubber water flow is low
 5
        for some reason, they can troubleshoot that
 6
        and get the water flowing back the way it's
 7
        supposed to so the scrubber works properly.
        But I can tell you -- well, for one of the
 8
 9
        public hearings I was at -- and this came out
        as far as odor, potential for odor was
10
        concerned, an investor took a -- there was a
11
12
        bunch of investors that came to visit a site
13
        and the one lady, her husband worked for an
14
        oil company, said my biggest concern is I
15
        don't want to have the potential for odor.
16
        And she went to the plant in Madison,
        Wisconsin; that's one of our plants. And she
17
        said when I got out of the bus I walked around
18
        downwind, I didn't smell anything and that was
19
20
        good enough for me. But that plant has an
        adequate scrubber, a very efficient scrubber,
21
22
        and it's got a very nicely operated PO with
23
        the temperatures that control odor. So I
               Launius Reporting Service
```

1

think odor is a good thing and it's a good

```
2
        question. And odor was really probably what
 3
       brought the whole ethanol industry to its
 4
       knees a few years ago. And, yeah, our
 5
        industry wasn't doing the right job a few
 6
        years ago, but that's not the case now.
                   MR. CHIADO: You didn't tell me how
        far away -- you said where your office is, but
 8
 9
        where is your house?
                   MR. RODDY: My house?
10
                   MR. CHIADO: Yeah. Do you sleep
11
12
       next to it?
                   MR. RODDY: I don't live near an
13
        ethanol plant, but it would not bother me to
14
15
        live near an ethanol plant. I've visited
16
        many. I was at the Goldfield plant in Iowa
        today testing. And I can tell you in the
17
       process building I got a slight odor of
18
19
        alcohol, but outside the building I didn't.
20
        And I never smelled any DVG manufacturing,
        that's grain drying, I never smelled any, even
21
22
        on the plant property. I'm comfortable with
23
        it.
```

```
MR. MAGGI: Again, my name is Chris
 2
        Maggi. Can anybody here tell me where the
 3
        water is coming from. Is it coming from
 4
        wells, a river; where is the water coming
 5
        from?
                   MR. MESSINA: Does anyone from the
 6
 7
        company want to address that?
 8
                   MR. MARQUIS: Water wells.
 9
                   MR. MESSINA: Thank you.
                   MR. MAGGI: How deep?
10
                   MR. MESSINA: Do we know how deep?
11
                   MR. MARQUIS: Be in the
12
13
        neighborhood of 250 feet.
14
                   MR. MESSINA: Be in the
        neighborhood of 250 feet is his answer.
15
                   MR. AIMONE: My name's Alan Aimone,
16
        A-I-M-O-N-E, and I'd like one question
17
        answered. How can they possibly be working on
18
19
        a site when they don't have the permit?
20
                   MR. MESSINA: That's actually a
        legal question. Let me just say that without
21
        getting into too many details the law allows
22
23
        for certain work to be done before -- and the
               Launius Reporting Service
```

```
phrase is construction commences. And this is
 1
        -- it's very technical. Some work is allowed
 2
 3
        to be done. Much work is not allowed to be
        done. And we've actually had a number of
 4
 5
        different calls from people, and we've
 6
        encouraged folks to let us know what is going
 7
        on at the site so we can take a look at what's
 8
        going on.
 9
                   MR. HAGGENJOS: Yes, Bob Haggenjos
        again. And I guess I would like to suggest
10
        that they put a no odor clause in the -- I
11
12
        mean, everybody said there would be no odor,
13
        so let's just put the clause in the agreement,
        there will be no odor. That will take care of
14
15
        that circumstance.
16
                   The other comment I have is
17
        concerning the monitoring of these various
18
        places that I read about on the internet.
        When the state steps in and says you're
19
20
        leaking too much pollution, the plant doesn't
21
        shut down, these plants just continue to run.
22
        And they can continue to do that for as long
23
        as they can stay in the courts. And I think
               Launius Reporting Service
```

```
the monitoring language -- I'm not against
 1
 2
        ethanol plants, first of all. All right. I
 3
        don't think they're -- they're -- they don't
 4
        save us any energy. Actually we lose money by
 5
        producing the ethanol. But I'm not against
 6
        the plants. I'm against the way they're
 7
        handled. And the monitoring can go on for
        years and the company doesn't have to stop
 8
 9
        producing. And so the odor comes out. If
        there was scrubbing machines, I believe you
10
        call them, scrubbing machines go down or the
11
12
        other new kinds of failures happen, the plant
13
        just keeps on plugging away and that concerns
14
        me.
15
                   MR. PATEL: The State permit will
16
        not allow them to continuously run if the
        controlling elements are not working. So the
17
18
        permit does state that.
19
                   MR. HAGGENJOS: Is it like 90 days?
                   MR. PATEL: What's that?
20
21
                   MR. HAGGENJOS: Does it give them
22
        90 days?
23
                   MR. PATEL: No, it does not.
```

1	MR. WALLER: My name is Josh
2	Waller, I live in Mark (phonetic). Basically
3	what I want to do is address you guys with the
4	Illinois EPA. You know, Putnam County is the
5	smallest county in Illinois as far as I know.
6	And there's no reason why our county has to be
7	the test subject of an air quality for ethanol
8	plants. Other states have higher standards,
9	why isn't ours equally as high? You know, for
10	you as an EPA member like an analogy better,
11	take this room. This room is a standard
12	county, Marquis the standard factory in the
13	standard county. They're doing the production
14	and we'll just say in this room they're
15	smoking cigars. How offensive is your cigar
16	smoke to anyone over there? But let's take
17	the same group of people and you guys smoking
18	cigars, let's go to a classroom. How
19	offensive is it to us then? And second of
20	all, let's say you guys smoke twice as many
21	cigars when you've upped your production, how
22	offensive is that going to be to us? But it's
23	not necessarily to you guys, it's because Launius Reporting Service

1

ethanol is a good thing but it's up to the

```
2
        Illinois EPA, because we shouldn't be held to
 3
        being the Guinea pigs. Yes, you know, I think
 4
        you guys need to be the ones to set the higher
 5
        standard for other places to follow.
 6
                   And basically I think you guys
 7
        should just put a hold on this project until
        you guys have a better plan on what this is
 8
 9
        going to be for the long term. This is a
        small county, don't ruin it.
10
11
                   MR. CHIADO: Ron Chiado again.
12
        Now, when it comes to the regulations
13
        everybody's talking about the Illinois EPA
14
        versus the federal government and everything.
15
        Why can't the federal standards be the same as
16
        our standards or vice versa? Why don't we
        adopt the federal standards and make them go
17
        by it? It's cleaner, it's better, it's safer.
18
19
                   MR. PATEL: Some of the regulations
20
        are the same. And basically the states
        regulations are also mandated from the federal
21
22
        regulations as well.
23
                   MR. CHIADO: Basically we're coming
```

```
here for a -- it's going in.
 2
                   MR. MESSINA: Anyone else have any
 3
        comments?
 Δ
                   MRS. MISKOWICZ: I'm Sharon
 5
        Miskowicz, I spoke before. I think we all
 6
        agree that ethanol is coming and it's probably
 7
        a good idea, nothing against any farmers. But
        like this gentleman said, it's a small county
 8
 9
        and I'm just speaking for the people who
        actually have spoken. And I think that it
10
        doesn't take anybody to tell that the three
11
12
        people or the two people that spoke who are in
13
        favor of this don't live in Putnam County and
        neither does the developer.
14
15
                   MRS. BASSI: My name is Mary Bassi,
16
        I live here in Hennepin. And I just have one
        comment about the application. I don't see
17
        anything in there about light pollution, and
18
        it's a form of pollution. This county already
19
20
        has too much light pollution from the steel
        mill, and I'd like to see something in there
21
        about zero light pollution added if there's
22
23
        lighting that's added for the streets or the
               Launius Reporting Service
```

plant itself.

```
2
                   MR. MESSINA: Is there any more?
 3
                   MR. FIDDLER: My name is Kenneth
        Fiddler, and I'm a resident of Putnam County.
 4
 5
        And I am a hundred percent in favor of this
 6
        ethanol plant.
                   MR. RANKOVICH: Dean Rankovich
        again. I noticed that you were pretty vague
 8
 9
        about where the water was coming from. Is not
        the town of Hennepin off the same acquifer of
10
        250 feet as what you guys are going to draft
11
12
        from? That would be number one.
13
                   And, number two, are you going to
14
        give the town people some type of reassurance
15
        if something occurs down the line that your
16
        water consumption if it affects the town in
        any way that you guys are going to divvy up
17
18
        and pick up any cost that the town might have
        to have in case they have to, you know, push
19
        their wells 6, 7, 800 feet or 1,200 to a
20
        thousand feet or whatever?
21
22
                   Number two (sic), if this is such a
23
        lucrative business, and I heard this gentleman
               Launius Reporting Service
```

```
talk about it, then how come they filed for an
        enterprise zone and they're not going to pay
 2
 3
        any taxes for 10 years? If I'm mistaken on
        that, and if I'm wrong, please tell me so.
 4
 5
                   And, second (sic), who's going to
 6
        maintain these roads? You're going to have
 7
        truck traffic coming in and out of there and a
        township that's not generating any type of
 8
 9
        revenue except for vacant land. If I'm not
        mistaken, they're going to get vacant land
10
        which I think is about 50 bucks an acre back
11
12
        to the county. What are they going to do
13
        there? How are they going to pay for the
        roads that the trucks are going to tear up
14
15
        every day? So it's going to fall back on the
16
        taxpayers to pay for the road repair that
        these people are generating millions of
17
        dollars from that if they're generating that
18
        kind of money, pay your fair share. If I got
19
20
        to pay, and this farmer has to pay, everybody
        else should pay. Thank you.
21
22
                   MR. MESSINA: Does anyone from the
23
        company wish to address any of those questions
               Launius Reporting Service
```

Τ	now?			
2	MR. MARQUIS: No.			
3	MR. MESSINA: Anyone else?			
4	MR. RAPP: The gentleman over there			
5	stated that ethanol is inefficient to produce,			
6	and he's probably quoting a study that was			
7	done by a Dr. Pinnentall (phonetic) out of			
8	Cornell University back in the 1970's, and			
9	that is the study that has been repeated and			
10	repeated. I'm just assuming, sir, I don't			
11	know for sure. But that statement said that			
12	it wasn't efficient to produce ethanol.			
13	Studies have been done at Argon National			
14	Laboratories, many other universities and			
15	study places all over the country and have			
16	proven that ethanol based on the production			
17	from ethanol plants today and from the			
18	production of the corn that it is efficient to			
19	produce ethanol. And that statement is not			
20	correct.			
21	Also, I thought you left, but I			
22	wanted to make a comment about E85. You might			
23	want to look at a different spot because at Launius Reporting Service			

1

23

```
the Fast Stop in Princeton E85 this morning
        was 258; E10 was 299.
 2
 3
                   MR. RANKOVICH: It's 291 in Dwight
 4
        this morning at the Amaco.
 5
                   MR. RAPP: Well, I'm sure that's
 6
        true. And in places, you know, the ethanol
 7
        and the oil company suppliers they can price
        it whatever price they want. And one of the
 8
 9
        things that we're seeing -- and if they want
        to concur with this, too, from what we learned
10
        from corn growers is that the ethanol market,
11
12
        as I said, was taking over the MGBE business
13
        and that has pulled a lot of the ethanol that
14
        is being drawn into the larger cities where it
15
        needs to be.
16
                   About four years ago one of our
        staff people at Illinois Corn Growers
17
        mentioned to me that ethanol will eventually
18
        be hard to come by in the midwest when it, you
19
20
        know, is required into those areas to have
21
        cleaner burning fuel. So I think that's what
22
        we're seeing. And as we -- when we eventually
```

get more ethanol production, those prices will

```
1
        level out and we'll be able to see a better
        value there.
 2
 3
                   I got another question. Has
 4
        anybody been by an ethanol plant? Have any of
 5
        you gone to see an ethanol plant? I don't
 6
        know where you went. I've been at Adkins, and
        I didn't experience the same thing as what
        some of these publications are putting out. I
 8
 9
        think that was at an earlier time.
                   Another comment I wanted to make --
10
        and I serve on the Bureau County Zoning Board
11
12
        of Appeals and I know that probably many of
13
        you have heard a few -- I think about three
        years ago we had a big issue where they wanted
14
15
        to build wind turbines in the southern part of
16
        Bureau County. And we went through -- that
        would have been the first wind turbine farm in
17
        Illinois. And we went through 60 hours of
18
        testimony over and over and over again. And
19
20
        we had a bunch of lawyers. Lawyers came in
21
        from outside the community who kept rehashing
22
        this issue, rehashing this issue. And a
23
        majority of the people that got stirred up was
               Launius Reporting Service
```

```
kind of stirred up by some people in the
        neighborhood. Most of the people that were in
 2
 3
        that area had never gone and visited a wind
 4
        farm. And I think if you do yourself -- take
 5
        a little time and go, you know, you don't have
 6
        to announce that you're going to be there.
 7
        Just go to an ethanol plant and just
        experience and see how bad it is. And I think
 8
 9
        you'll be very pleased to know it's not going
        to be an issue for you. Thank you.
10
                   MS. BIAGI: My name is Shantell
11
12
        Biagi, B-I-A-G-I, and I'm just wondering,
13
        you're going to be using our water and you're
14
        going to be making our back yards stink, are
        you going to be using our local labor forces,
15
16
        too?
17
                   MS. MANNING: Thank you. I just
        had a couple of follow-ups that I wanted to
18
        make, particularly to the gentleman, the
19
20
        representative for Marquis Energy. Number
        one, I misunderstood. He talked about BACT,
21
22
        best available control technology, and he said
        our plant's built with BACT. That's not his
23
               Launius Reporting Service
```

call to make. And it's not. I can assure you

1

```
a BACT analysis has not been done for this
 2
 3
        project. He also said BACT is not required.
        We're doing it, but it's not required. The
 5
        fact of the matter is the EPA has not required
 6
        them to do a BACT analysis. They are not
 7
        requiring best available control technology.
        This plant is not being built with the best
 8
 9
        available technology. Hook, line and sinker.
        And we'll go through that when we do our
10
       public comments in terms of boilers and
11
12
        efficiency rates, and that kind of thing. It
13
        is not ratcheted down to the level that it can
       be. You just need to understand that.
14
15
                   Secondly, I heard him say that, you
16
        know, he's worked with a lot of other plants
        and 50 some green fields. And I didn't know
17
        what he meant about green fields. I wouldn't
18
        call that an ethanol plant. A green field to
19
20
        me is you know, working on a ground field site
        and making it green. But the fact of the
21
        matter is, my concern here as he talked about
22
        how they did all of those efficiency things --
23
```

but he used two words that really struck a

1

22

23

```
bone with me and that is consent decree.
 2
 3
        Because what that means is the plant was
 4
        required to do all of that after a consent
 5
        decree. And a consent decree only follows a
 6
        court action. So my point here is, get it
 7
        right the first time. We don't want, you
        know, ethanol plants in Illinois being built
 8
 9
        so that they have to have a consent decree to
        do it right. It has to be done right right
10
        now in the permitting process. And the agency
11
12
        needs to get it right so we don't have to have
13
        a consent decree to make everybody do what
14
        they need to do to begin with.
                   Thirdly, the last point I want to
15
16
        make. Yes, ethanol is great for the economy
        in Illinois. Nobody's going to dispute that.
17
        The fact of the matter is, so are landfills.
18
        There's a lot of different environmental
19
20
        systems that are a boom to either the local
21
        economy or to -- this time the state economy.
```

But the fact of the matter is, if so much

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money is going to be made as a result of these

```
ethanol plants, one has to ask the question,
 1
        then why aren't they required to utilize the
 2
 3
        best available control technology because
 Δ
        they're going to be able to afford it? And
 5
        that's the question. You know, landfills now
 6
        are built. There's so many stringent rules,
 7
        you have to have financial assurance in case
        there's a closure, you know, the company goes
 8
 9
        bankrupt, and all of those kinds of issues.
        And none of those requirements are in place
10
        for this plant. So, again, a reason for the
11
12
        agency, for the EPA, to get it right the first
13
        time and make sure that all the proper
        permitting, all the I's are dotted and the T's
14
15
        are crossed. And my point is that this one,
16
        they're not there yet. They need more
        information from this company to assure that
17
        the current regulations are going to be
18
        applied and that they're not going to trigger
19
20
        PSD. Because they need to understand and
21
        appreciate that if they do trigger PSD a
22
        greater review -- a greater review really is
23
        necessary before this permit is passed.
               Launius Reporting Service
```

1	Thank you.			
2	MR. MESSINA: Okay. Is there any			
3	do you have anything new?			
4	MR. WILSON: I just want to address			
5	about four issues here that were brought up.			
6	We just pointed out and they submitted it in			
7	Wisconsin they achieved 99.9 efficiency on			
8	emissions. It's kind of ridiculous if they			
9	can achieve it why don't they commit to it?			
10	It can be achieved. When we're talking about			
11	literally tons and tons of air emissions in			
12	the scheme of things of what we're talking			
13	here. And there's nothing wrong there's no			
14	law that stops them from voluntarily putting			
15	in the air permit that we will have 99.9			
16	percent efficiency on our emissions.			
17	One of the biggest flaws in the			
18	document that the Illinois EPA is reviewing			
19	right now is the water usage. Notice it's			
20	been asked two or three times, nobody said a			
21	million gallons a day, five million gallons a			
22	day, 300 million gallons. Even the agency has			
23	dodged the question on how much water usage. Launius Reporting Service			

1

20

21

22

23

What I submit to the agency, any time you use

```
2
        water you have emissions. Think about it.
 3
        Evaporate that's an emission. And there's no
        way this permit addressed the settling ponds,
 4
 5
        the emissions that will come off their
 6
        settling ponds, because they will have
 7
        settlement ponds.
                   MR. MESSINA: This is the air
 8
 9
        permit. So if we have a water discharge area
10
        usage --
                   MR. WILSON:
                                 Air issues --
11
12
                   MR. MESSINA: Can you just hold on
13
        for one second? I asked to interrupt, and I
        apologize for doing so. I just want to be
14
15
        clear that if we do deal with, you know, for
16
        instance, runoff or any kind of discharge, I
        mean, that's going to be dealt with in a
17
        separate permitting action. I just want to be
18
19
        clear that we knew that that's what we're
```

MR. WILSON: And in California

those are figured in the air permits. Now,

maybe Illinois doesn't do that, but they're
Launius Reporting Service

talking about today.

figured in the air permits.

1

```
2
                   And I've also pointed out under
 3
        California rules -- California --
                   MR. MESSINA: There are a lot of
        folks here. I'd like to focus on the Illinois
 5
 6
        rules not what's the case in California. I'm
 7
        trying to keep things moving along so everyone
        that wants to talk about the Illinois
 8
 9
        situation can do that.
                   MR. WILSON: The other thing is the
10
        cumulative impact. I'm talking about piece
11
12
        meal operation. This permit does not address
13
        the grain operations that's adjacent and in
        fact working in conjuncture with this. It has
14
15
        to be a part of the permit. Why? You got the
16
        same owners. They've even admitted in the air
        permit they're going to ship this grain and
17
        this ethanol right through the same facility.
18
        It's not a part of the permit. That very well
19
20
        could trigger a major resource review. This
21
        whole permit is a piece meal approach. I hate
        to use other states. It's illegal in other
22
23
        states to piecemeal a project. But any
```

```
1
        emissions associated with this project has to
        consider it and this permit does not take into
 2
 3
        account the other adjoining shared ownership,
        joint operation emissions that are created and
 5
        there's no reference to them whatsoever in the
        current air permit. And I'm sorry to
 6
        reference other states, but Illinois can learn
        a lot from other states.
 8
 9
                   MR. MESSINA: Thank you very much.
        I appreciate it. Is there anyone else that
10
        has some new issue that we haven't touched on
11
12
        yet?
13
                   MR. HAGGENJOS: I have one more
                  This is a question to the
14
        question.
15
        gentleman seated in the front row down there.
16
        In the ethanol magazine Producer that I have
        in my hand it says that Marquis Energy, LLC,
17
        in Hennepin, Illinois, and Babcock and Brown,
18
        a global investment advisory firm announced in
19
20
        April they had signed a memorandum of
21
        understanding to construct, manage and provide
22
        investment financing for a two phase 200
23
        million gallon fuel grade ethanol facility
               Launius Reporting Service
```

```
near Hennepin. I have heard from -- this
 1
        gentleman here did not address that. I'd like
 2
 3
        to know if this is true or is this a false
 4
        statement from someone in the organization.
 5
                   MR. MESSINA: Does anyone want to
 6
        address that at this time?
                   MR. MARQUIS: No.
                   MR. MESSINA: Looks like we've come
 8
 9
        to a close this evening. I do sincerely
        appreciate all of you here tonight talking
10
        about this issue. We do listen very closely.
11
12
        The comment period will remain open for 30
13
        days. So if you have any additional comments
        just as Miss Manning mentioned she will be
14
15
        submitting something, that period lasts until
16
        August 31st. So any comments need to be
        postmarked by midnight August 31st for them to
17
18
        still be considered by the agency.
                   UNIDENTIFIED SPEAKER: Would you
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20
        give your name and address again, please?
                   MR. MESSINA: Absolutely. A-L-E-C
21
22
        M-E-S-S-I-N-A. Hearing Officer, Illinois
23
        EPA, 1021 North Grand Avenue East, P.O. Box
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1	19276, Springfield, Illinois, 62794-9276. And
2	that address, I believe, we have some
3	additional information should be on the fax
4	sheet that's on the web. You should have that
5	address as well there in case you didn't get
6	it tonight. So, anyway, thanks again. I
7	appreciate all of you coming out here this
8	evening. And with that, this hearing is
9	adjourned.
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1	STATE OF ILLINOIS)
2) SS
3	COUNTY OF PEORIA)
4	CERTIFICATE
5	I, Cindy M. Scribner, CSR-RPR, License
6	#084-004465, a Notary Public duly commissioned
7	and qualified in and for the County of Peoria
8	and State of Illinois, DO HEREBY CERTIFY that,
9	pursuant to agreement, there came before me on
10	the 1st day of August, A.D., 2006, at 400
11	Silverspoon Avenue, Granville, Illinois, the
12	hearing. The examination was immediately
13	reduced to shorthand by means of stenotype by
14	me.
15	I ALSO CERTIFY that the transcript is a true
16	record of the testimony given by the parties.
17	I FURTHER CERTIFY that I am neither attorney
18	or counsel for, nor related to or employed by,
19	any of the parties to the action in which this
20	hearing is taken, and, further, that I am not
21	a relative or employee of any attorney or
22	counsel employed by the parties hereto, or
23	financially interested in the action. Launius Reporting Service

1	IN WITNESS WHEREOF, I hav	e hereunto set my
2	hand at Peoria, Illinois, t	his 24th day of
3	August, A.D., 2006.	
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5		CSR-RPR
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